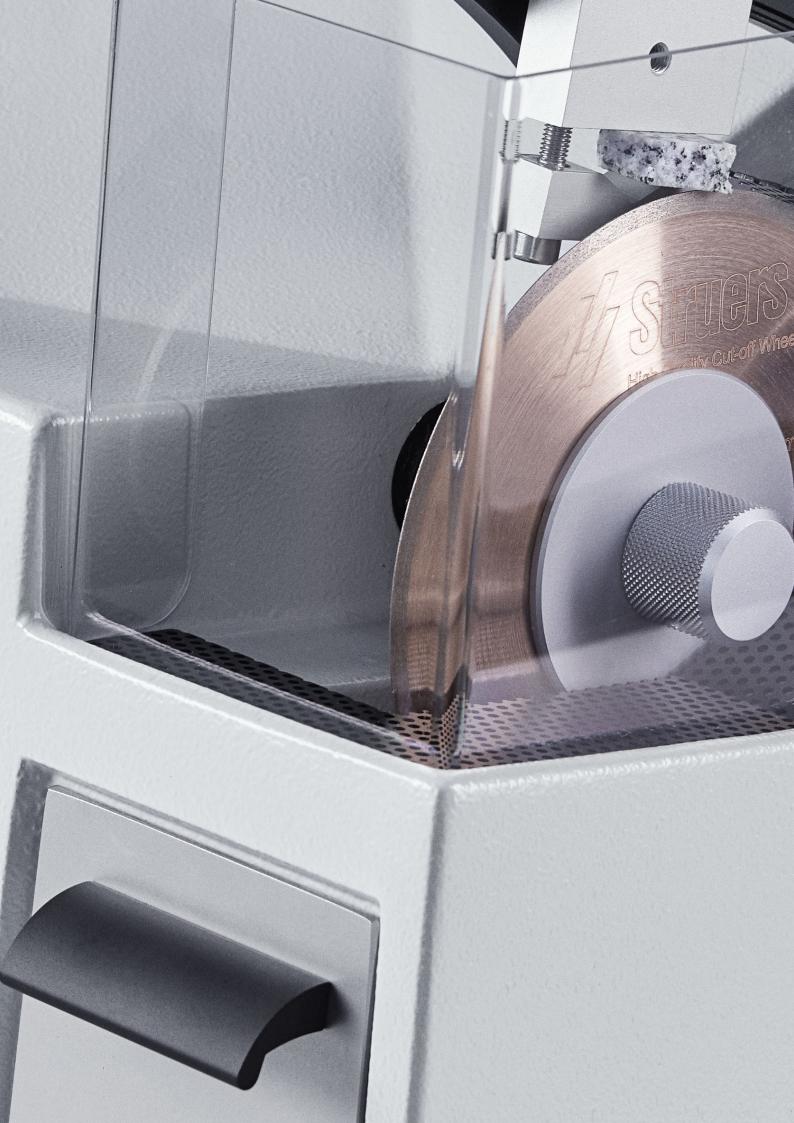






# **Low-Speed Precision Cutting Machine for Gentle Sectioning**





# Small Automatic Precise

Meet the small, low-speed, automatic, precision cutting machine for sectioning materialographic workpieces.

The Minitom precision cutter is for you who section smaller, delicate workpieces that cannot tolerate the heat generated by high-speed sectioning.

A gravity feed design in your Minitom precision cutter allows for sectioning various types of materials with high reproducibility and creating minimal deformation, using only CBN and diamond cut-off wheels.

Welcome to the world of Minitom.

# 5

# Features That Keep You Precise

#### Constant speed, even at high load

You can vary the cutting speed of Minitom , and the motor is designed to ensure that the speed you select remains constant even at high load.

#### Set specimen size with highest accuracy

The required specimen width can be set with an accuracy of + 0.01 mm, utilizing a micrometer screw, and the sectioning pressure can be selected independently from the weight of the workpiece.

#### Thermal overload protection

The motor is equipped with thermal overload protection, although before switching out, an overload indicator provides a visual warning that either the cutting procedure should be stopped, or the sectioning pressure should be reduced.

#### Adjust to stop at any stage

Minitom can be adjusted to stop sectioning at any stage of the operation, e.g., when the material is cut through. The cutting process is liquid-cooled, with the cooling liquid draining back continuously into the coolant tank.

#### Set to operate in just a few minutes

Minitom is very easy to operate, with fixation of the workpiece and the setting of stop position, cutting pressure and cut-off wheel rotation speed taking only a few minutes.

Fasten the workpiece in a holder mounted on the movable arm. This arm acts as a steelyard with two weights, one of which balances the holder with the workpiece, the other being used to set the exact cutting pressure. During the cutting operation, the arm is guided down over the cut-off wheel using the pressure from the cutting weight.

The coolant tank is straightforward to remove and makes its cleaning simple. Minitom's practical and attractive design is the product of a very extensive program of design development.



# More Than 140 Years of Fine-Tuned Service

## Don't hesitate to use it.



When you choose any equipment from Struers, you also choose some of the top specialists in the world along with a wide range of support at your fingertips. This includes:

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- Specialist counseling on how to optimize your individual processes
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- · Online manuals

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You can always, and at no expense, contact Struers' experienced application specialists with any questions you might have regarding your Struers equipment, best practice testing, or your specific testing situation. That is a natural part of your Struers equipment purchase. Just go to **struers.com/contact** or contact your local specialist.

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#### **Application assessment**

Let's discover your optimization opportunites. A Struers Application Specialist visits your facility to perform an in-depth assessment of your use of Struers equipment, materialographic processes, and workflows. The specialist identifies quality and optimization opportunities and provides you with practical tips.

## **Technical Data**

## Model

	Minitom
Sepcimen holder arm	
Balance weight	200 g / 7 ounces
Cutting weight	350 g / 12 ounces
Cut-off wheel	
Size	75 - 125 mm / 3 - 5"
Arbor size	12.7 mm / 0,5"
Rational speed	100 - 420 rpm
Cutting capacity	30 x 40 mm / 1.2" x 1.6"
Motor power	38 W
Controls	Touchpad and turn knob
Recirculation cooling tank	250 ml / 0.07 gallons
Noise level	$L_{PA} = 58 \text{ dB(A)}$
Surronding temperature	5 - 40° C / -13 -131° F
Humidity	< 95 % RH non-condensing
Supply	
Voltage / frequency	100 - 240 V / 50 - 60 Hz
Safety	In compliance with all relevant EU directives
Dimensions and weight	
Width	28 cm / 11"
Depth	40 cm / 15.7"
Height	40 cm / 15.7"
Weight	8 kg / 17.6 lbs.

Struers' equipment is in conformity with the provisions of the applicable International Directives and their appurtenant Standards. (Please contact you local supplier for details.)

## **Accessories and Cut-Off Wheels**

For your customized sectioning solution, please choose from a wide range of accessories and cut-off wheels.

#### **Cut-off wheels**

Struers' cut-off wheels are designed for Struers' cutting machines and cover the full range of materials that are met in materialographic applications.

Minitom uses CBN and diamond cut-off wheels with a diameter of 75 mm (3.0") to 127 mm (5.0") and a center hole diameter of 12.7 mm (1/2"). The cut-off wheels are available with different grain sizes and concentrations.

To find the perfect cut-off wheel for your job see the Cut-Off Wheel selection guide in the **Consumables Catalog.** 



#### **Specimen holders**

Minitom can be supplied with a variety of specimen holders to suit a wide range of workpiece types. Specimen holder ISONI is delivered along with Minitom.











30 x 40 mm.



# 6 Ways to Improve the Speed and Efficiency of Your Cutting

An efficient sample analysis process starts with the cutting. Get your cutting right to improve your sample quality and save time in the next step of the process.

#### **Learn how to:**

- Improve your cutting precision
- Increase your reproducibility
- Step up the speed of your cutting

Read the full article at struers.com/qualitycutting

# Discover the Full Range of Struers Cutting Machines

What size is your workpiece?









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#### **Ensuring Certainty**

With offices and affiliates in 24 countries and a presence in more than 50 countries worldwide, Struers is the world's leading materialographic solution supplier. We are dedicated to enabling our customers to ensure certainty in all aspects of materialographic preparation and testing, as well as material hardness testing - wherever they are in the world. Struers offers a complete range of equipment, consumables, service, and training programs – all supported by the most comprehensive knowledge base, global applications support, and a certified global service setup.

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